



Dart Aerospace Ltd.
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D4149-041
Job Sheet 186647



Part No: D4149-041

Job Qty: 5 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/18

Job Tracking No:

Due Date: 12/3/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD ver:JLM IPP Rev:C 11.03.03 as per revC DD ver:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	12/3/18	12/3/18	0.00	0.00	Start Up Small Fab-3		JAN 23 2019 6
100	Small Fab	5 pcs	12/3/18	12/3/18	0.00	1.25	Small Fab-6		DAS 9-80AS
110	QC	5 pcs	12/3/18	12/3/18	0.00	0.00	QC5		58 JAN 28 2019 68
120	Packaging	5 pcs	12/3/18	12/3/18	0.00	0.00	Packaging3-2	57539	9-89 DAS JAN 30 2019
130	QC21-SA	5 Ea	12/3/18	12/3/18	0.00	0.00	QC21		21 JAN 30 2019 9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	10 Ea (2 ea)	90-Start up Operation	510999x2 513369x8
AN4C13A	Bolt	15 Ea (3 ea)	90-Start up Operation	5132339
D3910-1	Crosstube Lug	5 pcs (1 ea)	90-Start up Operation	5129820
D4091-1	Mounting Lug	5 pcs (1 ea)	90-Start up Operation	5129820x1 5117688x4
D4149-1	Crosstube Lug Plate, Aft	10 Ea (2 ea)	90-Start up Operation	5135824x1 51476628x9
D4149-3	Spacer	5 Ea (1 ea)	90-Start up Operation	5140443
D4149-5	Eyebolt Stud	5 pcs (1 ea)	90-Start up Operation	5130119
MS20615-4M18	Rivet	15 Ea (3 ea)	90-Start up Operation	513393
MS21043-3	Nut	10 Ea (2 ea)	90-Start up Operation	5143711
MS21043-4	Nut	15 Ea (3 ea)	90-Start up Operation	5119223
NAS1149C0332R	Washer	20 Ea (4 ea)	90-Start up Operation	5104354
NAS1149C0432R	Washer	30 Ea (6 ea)	90-Start up Operation	5163990

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DART
AEROSPACE

Container No: S147803



Part: D4149-041

Job No: 186647

Serial No/Batch: S147803

Revision:

Inspector:

Exp Date:

Instructions: Various STCs

Date: 01/25/19

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	10	157	0
	AN4C13A	15	162	0
	D3910-1	5	40	0
	D4091-1	5	47	0
	D4149-1	10	37	0
	D4149-3	5	26	0
	D4149-5	5	38	0
	MS20615-4M18	15	313	0
	MS21043-3	10	720	0
	MS21043-4	15	793	0
	NAS1149C0332R	20	3,082	0
	NAS1149C0432R	30	1,941	0
Part Specifications				
Specifications could not be found.				

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